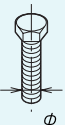
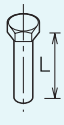
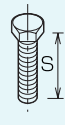
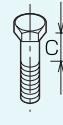
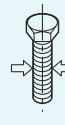


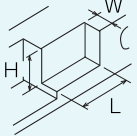
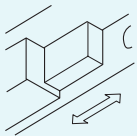
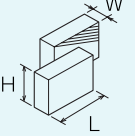
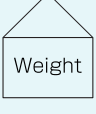



High performance all-round and powerful rolling machine

THI-18R,20R,22R,25R,

THREAD ROLLING MACHINE

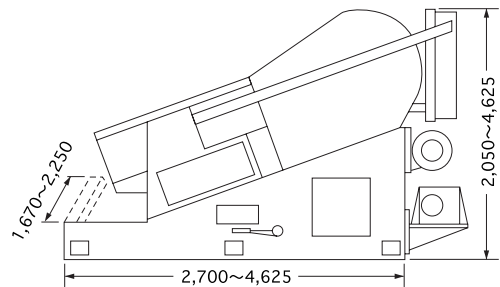
	Threads without points				Threads pressure	Power	Speeds	Standard die pockets	Standard stroke	Standard die	Weight (net)	Coolant (litros)
	Max	Max	Max	Max								
							RPM 					
18R	M18	150	50	80	26,500kg	4P 22kW	43 55 70 (3steps)	L W H 284×47×165 320×60×165	630	L W H 280×50×50 310×50×50	10ton	120 ℓ
20R	M20	180	80	100	27,800kg	4P 30kW	37 47 60 (3steps)	L W H 305×62×200 340×65×200	680	L W H 300×60×60 330×60×60	13ton	150 ℓ
22R	M22	180	80	100	30,800kg	4P 30kW	37 47 60 (3steps)	L W H 320×62×200 350×65×200	720	L W H 320×60×60 350×60×60	13ton	150 ℓ
25R	M27	300	80	220	40,300kg	4P 45kW	31 37 44 (3steps)	L W H 403×73×250 470×73×250	930	L W H 400×60×85 450×60×85	23ton	140 ℓ

- This lineup includes the remodeled 18R, 20R, 25R and newly added 22R models. The functions and ease-of-use have been further strengthened with high quality functions.
- This extra-powerful machine is perfect for thread rolling extra thick diameters and for simultaneously rolling thick diameters.
- The dual-starter mechanism further stabilizes the threads. (25R model only)

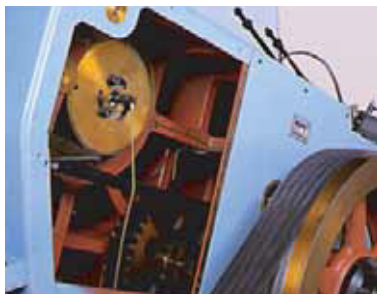


Photo: THI-25R

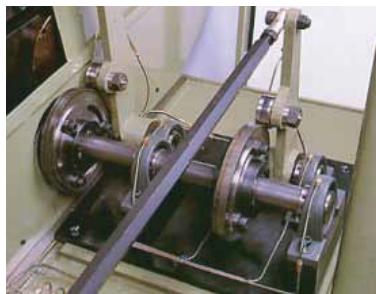
Outline dimensions



OPTIONAL DEVICES



▲ Drive cam section



▲ Dual-starter cam (25R model only)



▲ Tension bar (option)



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